

规格表 Specification of DKM-LSRV50

机器型号	MODEL	单位/UNIT	DKM-LSRV50	DKM-LSRV80
螺杆直径	Screw Dia	mm	40	40
射出压力	Injection Pressure	bar	800	800
理论射胶容积	Theoretical Injection Volume	C.C.	125	140
螺杆转速	Screw Rotation Speed	r.p.m	0~120	0~120
喷嘴行程	Nozzle Stroke	mm	200	450
锁模力	Clamping Force	ton	50	80
锁模行程	Clamping Stroke	mm	300	500
模板最大间距	Max Distance between Templates	mm	500	600
最小模厚	Min Mould Height	mm	200	100
热板尺寸	Heating Plate Dim	mm	400×400	500×500
四柱间距	Distance between Tie Bars	mm	440×300	350×520
泵料压力	Dosing Pressure	bar	250	0~300
泵料速率	Dosing Rate	cm ³ /min	2000	2000
料桶容积	Vessel Volume	L	20	20
电动机功率	Motor Power	kW	11	20
电热功率	Heater Power	kW	6	8
系统压力	System Pressure	bar	200	200
机器重量	Machine Weight	ton	4	5

如有参数修改恕不另行通知，更多信息请与厂家联系
Reserve the right to change design and specification without prior notice. For more information, please contact the manufacturer.

DEKUMA 德科摩橡塑科技(东莞)有限公司
DEKUMA RUBBER AND PLASTIC TECHNOLOGY (DONGGUAN) LTD.
东莞机械有限公司成员 Member of Cosmos Machinery Ltd.

地址：广东省东莞市东城区周屋工业区银珠路 PC: 523118
Yinzhu Rd, Zhouwu Industrial Park, Dongcheng District,
Dongguan, Guangdong, China
Tel: +86-769-2266 7200 Fax: +86-769-2266 7227
Website: www.dekuma.com E-mail: info@dekuma.com

DKM-LSRV50-1204



DEKUMA 德科摩橡胶技术
DEKUMA RUBBER TECHNOLOGY SOLUTION



DKM-LSRV50 液态硅胶注射机 Liquid Silicone Rubber Injection Machine

伺服电机泵驱动 DKM-LSRV50 液态硅胶注射机独特优点

Unique Advantages of Servo-driven
DKM-LSRV50 Liquid Silicone Rubber Injection Machine



- 采用伺服电机驱动柱塞高压油泵为整机的动力源，能够达到节能、节水，低运作成本
- 采用贝加莱S98精明控制系统和世界名牌电气元件，有效控制电气部分小故障；10.4寸彩色显示屏，友好人机界面
- 无线iSee Mobile Apps功能，方便您在任何地方、任何时候了解机器实时生产及工作状态
- 计量装置可连续计量，能适应不同制品对橡胶注射量的要求
- 进口高质量静态混合器，确保A、B料充分均匀混合
- 气源为泵料、计量的动力源，清洁卫生
- 标配电能表，直观感受节能好处
- 一个以太网接口，实现远程VNC群控功能及远程维护程序
- 德科摩橡胶机系列全部通过CE认证，保证安全可靠
- Adopting servo-driven motor plunger and high pressure oil pump as the machine's power source that enable to achieve energy-saving, water-saving and cost-saving
- S98 Smart B&R control system and the world famous brand electrical components, effectively guarantee little fault of the electrical parts; 10.4-inch color display, friendly man-machine interface
- We can access instant working conditions and production data of RIM whenever and wherever via iSee Mobile Apps
- The metering device can be continuously measured and able to adapt to the requirements of different products on rubber injection volume
- Imported high-quality static mixer to ensure an even mixture of material A and B
- Gas pressure supply the power to material dosing and metering that guarantee clean and hygienic working condition
- The standard ammeter with intuitive feeling and energy-saving benefits
- The Ethernet interface realize remote VNC control functions and maintenance procedures
- CE standard certificate on all range of DEKUMA rubber injection machines guarantee safety and reliability.

Application of DKM-LSRV50 RIM

此设备主要针对 生产如下产品

Application: Electronic components, insulator, arrester, cable accessories, sealings, infant care, food container, kitchen articles and sports industry, etc.

电子配件、电力绝缘子、避雷器、电缆附件、密封件、婴儿用品、食品器具、厨房用品及体育用品等。

iSee Mobile Apps®

借助于网络和数字化的支持，CML携手大同信息科技有限公司开发的橡胶注射机远程监控应用 iSee Mobile Apps®

iSee Mobile Apps® 具备以下优势：

- 支持多种数字设备：PC、iPad、iPhone、Android等。
- 即时、随时浏览橡胶机工作状态、生产效率及进度、订单情况等。
- 统一界面，综合了解所有橡胶机生产情况。
- 自动采集生产数据，并保存到数据库。减少人力投入，提高数据精度，减少人手错误。
- 即时通知生产过程中出现的异常情况，让企业更迅速解决问题。
- 历史生产数据数字化保存，更有效地进行资料共享，并提供精确的数据分析。

Taking the advantages of advanced network and mobile digital technologies, CML and Cosmos i-Tech Solution Ltd (www.cits.hk) has co-developed the remote diagnosis system.

- Supporting several kinds of digital equipments: PC, iPad, iPhone, Andriod etc.
- Observing RIMs working condition, production efficiency, production progress and orders etc, at any time.
- Gaining all RIMs production status by unified interface.
- Collecting production data automatically, store to data base, save man-hour, improve data collection accuracy and avoid human error.
- Reporting abnormal processes immediately, addressing problems faster.
- Storing historical production data, share information more effectively and provide accurate data analysis



整套解决方案主要组成部分 Total solution mainly parts

- 服务器：数据储存
- 网络：数据传输
- iSee Mobile Apps：监控及数据分析
- Server: data storage.
- Networks: data transmission.
- iSee Mobile Apps: surveillance and data analysis.